

WYO-BEN, INC.

SAFETY DATA SHEET

SECTION 1 — CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name:	EXTRA HIGH YIELD BENTONITE
Chemical Family:	Mineral
Application:	Drilling Fluid Additive

Manufacturer/Supplier: Wyo-Ben, Inc. 1345 Discovery Drive, P.O. Box 1979 Billings, MT 59102 USA Telephone: 406.652.6351 Facsimile: 406.656.0748

SECTION 2 — COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CASNumber	Percent	ACGIH TLV-TWA	OSHA PEL-TWA
Crystalline Silica, quartz	14808-60-7	1-6%	0.025 mg/m ³	<u>10 mg/m³</u> %SiO2 + 2

More restrictive exposure limits may be enforced by some states, agencies, or other authorities. Non-hazardous components > 94%

SECTION 3 — HAZARD IDENTIFICATION

Hazard Overview: ACUTE HEALTH HAZARD

May cause eye and respiratory irritation.

CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

SECTION 4 — FIRST AID ME	EASURES
Inhalation:	If inhaled, remove to a dust free area. Get medical attention if respiratory irritation develops or if breathing becomes difficult. Inhalation may aggravate existing respiratory illness.
Skin:	Wash with soap and water until clear. Seek medical attention if irritation persists.
Eyes:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Ingestion:	No adverse effects.
Notes to Physician:	Treat Symptomatically.

1.800.548.7055

SECTION 5 — FIRE FIGHTING MEASURES

Flash Point/Range (F):	Notapplicable
Flash Point/Range (C):	Notapplicable
Flash Point Method:	Notapplicable
Autoignition Temperature (F):	Notapplicable
Autoignition Temperature (C):	Notapplicable
Flammability Limits in Air – Lower (%):	Notapplicable
Flammability Limits in Air – Upper (%):	Notapplicable
Fire Extinguishing Media:	All standard firefighting media. (Caution slippery when wet.)
Special Exposure Hazards:	Notapplicable
${\it Special Protective Equipment for Firefighters:}$	Notapplicable
NFPA Ratings:	Health 0, Flammability 0, Reactivity 0
HMIS Ratings:	Health 0, Flammability 0, Reactivity 0, PPE: E

SECTION 6 — ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures:	Use appropriate protective equipment. Avoid creating and breathing dust.
Environmental Precautionary Measures:	None known.
Procedure for Cleaning/Absorption:	${\sf Collect} using {\sf appropriate} {\sf dustless} {\sf method} {\sf and} {\sf hold} {\sf for} {\sf appropriate} {\sf disposal}.$

SECTION 7 — HANDLING AND STORAGE

Handling Precautions:	This product contains quartz which may become airborne. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH/MSHA European Standard En 149, or equivalent certified for silica bearing dust, respirator when using this product. Material is slippery when wet. Promptly clean up spills to avoid breathing airborne dust.
Storage Information:	Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container.

SECTION 8 — EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls:	Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.
Personal Protective Equipmen	t: If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection:	Not normally needed. If significant exposures are possible use NIOSH/MSH respirator approved for silica bearing dust.
Hand Protection:	Normal work gloves.
Skin Protection:	Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.
Eye Protection:	Wear safety glasses or goggles to protect against exposure.
Other Precautions:	None known.

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SECTION 9 — PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Light tan to gray as dry powder
Odor:	Odorless
pH:	8 – 10 (5% aqueous solution)
Specific Gravity @ 20 C (Water=1):	2.45 – 2.55
Density @ 20 C (Ibs/gallon):	Not determined
Bulk Density @ 20 C (lbs/ft ³):	49 – 55
Boiling Point/Range (F):	Notapplicable
Boiling Point/Range (C):	Notapplicable
Freezing Point/Range (F):	Notapplicable
Freezing Point/Range (C):	Notapplicable
Vapor Pressure @ 20 C (mmHg):	Notapplicable
Vapor Density (Air=1):	Notapplicable
Percent Volatiles:	Notapplicable
Evaporation Rate (Butyl Acetate=1):	Notapplicable
Solubility in Water (g/100ml):	Insoluble, forms colloidal suspension
Solubility in Solvents (g/100ml):	Notapplicable
VOCs (lbs/gallon):	Notapplicable
Viscosity, Dynamic @ 20 C (centipoise):	240
Viscosity, Kinematic @ 20 C (centistrokes):	Notapplicable
Partition Coefficient/n-Octanol/Water:	Notapplicable
Molecular Weight (g/mole):	Notapplicable

SECTION 10 — STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid:	None anticipated
Incompatibility (Materials to Avoid):	HydrofluoricAcid
Hazardous Decomposition Products:	Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).
Additional Guidelines:	Not applicable

SECTION 11 — TOXICOLOGICAL INFORMATION

Principle Route of Exposure:	Eye or skin contact, inhalation.
Inhalation:	Inhaled crystalline silica in the form or quartz from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).
Skin Contact:	May cause mechanical skin irritation.
Eye Contact:	May cause eye irritation.
Ingestion:	None known
Aggravated Medical Conditions:	Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.
Chronic Effects/Carcinogenicity:	Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.
	Cancer Status: The International Agency for Research on Cancer (IARC, 1997) concludes that there is sufficient evidence in humans for carcinogenicity of inhaled crystalline silica from occupational sources (IARC Class 1), that carcinogenicity was not detected in all industrial circumstances studied and that carcinogenicity may depend on characteristics of the crystalline silica or on external factors affecting its biological activity. See IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997). The National Toxicology Program (NTP) classifies respirable crystalline silica as "Known to be a human carcinogen" (NTP 9 th Report on Carcinogens, 2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).
Other Information:	For further consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).
Toxicity Tests	
Oral Toxicity:	Not determined (on FDA GRAS list; used as a food additive)
Dermal Toxicity:	Not determined (on FDA GRAS list; used in cosmetic preparations)
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity:	Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997).
Genotoxicity:	Not determined
Reproductive/Developmental Toxicity:	Not determined

SECTION 12 — ECOLOGICAL INFORMATION

Mobility (Wa	ater/Soil/Air):	Notdetermined
Persistence/	Degradability:	Notdetermined
Bio-accumul	ation:	Notdetermined
Ecotoxicolog	ical Information	
	Acute Fish Toxicity: Acute Crustaceans Toxicity: Acute Algae Toxicity:	Not determined Not determined Not determined
Chemical Fat	e Information:	Not determined
Other Inform	nation:	Notapplicable

Disposal Method:

Contaminated Packaging:

 $Bury\ in a\ licensed\ land fill according to\ federal,\ state\ and\ local\ regulations.$

Follow all applicable national or local regulations.

SECTION 14 — TRANSPORT INFORMATION

Land Transportation

DOT – Not Restricted Canadian TDG – Not Restricted ADR – Not Restricted

Air Transportation

ICAO/IATA-Not Restricted

Sea Transportation

IMDG – Not Restricted

Other Transportation Information

Labels: None

SECTION 15 — REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Notapplicable
EPA SARA (311, 312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

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	EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable
	EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
	California Proposition 65	This product contains crystalline silica (respirable) which is a substance known to the State of California to cause cancer.
Canadian Regulations		
	Canadian DSL Inventory	All components listed on inventory are exempt.
	WHMIS Hazard Class	This product contains crystalline silica (respirable) and is classified as a Class D, Division 2, Subdivision A substance.

SECTION 16 — OTHER INFORMATION

None

DISCLAIMER

All information presented herein is believed to be accurate; however, it is the user's responsibility to determine in advance of need that the information is current and suitable for their circumstances. No warranty or guarantee, expressed or implied is made by WYO-BEN, INC. as to this information, or as to the safety, toxicity or effect of the use of this product.